

# Meter registration equipment

Liquid Controls provides a choice of Weights and Measures-approved mechanical or electronic registration, ticket printing, and control systems for truck-mounted or fixed-site meter applications. Both technologies provide recording functions for totalizing, inventory control, billing, batching, and ticketing.

## Electronic registration

Liquid Controls' family of LectroCount™ electronic registers provide near-perfect metering accuracy over a full range of flow rates and deliver enhanced functions including: automated data collection (e.g., date, time, product selection, delivery quantity, and more), on-site ticket generation, meter linearization, electronic temperature volume compensation, real-time communication capabilities (RF, GPS, CDPD), improved security, and more.



**LectroCount™ electronic register**—Compatible with virtually all flow meters, the family of NEMA 4X LectroCount electronic registers is UL Class I listed and Weights and Measures approved. A simple “Run,” “Stop,” “Print” selector switch makes product delivery easy. The large, 6-digit, weatherproof, LCD display provides readout of totalizer, preset quantity, flow rate, temperature, time, and more. LectroCount may also be supplied with a remote, large-character, LCD display which is viewable up to 100 ft. LectroCount is optionally available with electronic temperature volume compensation to eliminate the effect of product temperature change on measured volume. No moving parts ensures long life and accurate performance.



**LectroCount Data Management System (DMS)**—Configure tax categories and calculations, discounts, products, customers, route reports, and delivery tickets as needed. Rugged design and powerful software, the DMS can interface with three LectroCount LCR and LCR-II electronic registers and handle simultaneous deliveries on single, dual, and triple meter systems.



**Printer**—For all mobile and stationary applications from –22°F to 158°F (–30°C to 70°C). Printer generates an imprinted record of the transaction which is legal for use in resale applications.



**Differential Pressure (ΔP) Transducer**—Monitors the differential pressure (pressure drop) across a full flow fuel monitor or a water coalescer. With the LectroCount LCR-II, prints out differential pressure readings on delivery tickets.



**Pulse output device**—Weights and Measures approved, provides a high resolution, unscaled pulse stream. The meter rotor is magnetically coupled to an optical encoder that has a signal which is directly proportional to the liquid flow through the meter. No dynamic seals to fail or leak. Easily adapts to most remote totalizers, batch controllers, computers, and other scalable pulse receiving devices.

## Mechanical registration

Mechanical registers have traditionally been used in a variety of mobile and fixed-site applications. Mechanical registers are ideal for applications without electrical power and can be installed on virtually all LC meters.



**Mechanical counter with ticket printer**—Large-numeral counter provides 5-digit resettable and 8-digit non-resettable totalizers. Printer generates an imprinted record of the transaction which is legal for use in resale applications.



**Mechanical preset counter**—Available for either single-stage or two-stage valve closure. Sets a predetermined volume and controls a mechanically linked valve. Optional microswitches convert mechanical motion to an electronic signal for control of remotely located valve, pump, and alarms.



**Counter-mounted pulser**—Supplies an electrical signal to remote totalizers, batch controllers, rate-of-flow recorders, etc. Pulser models include dry reed (1 or 10 pulses per revolution), solid state single channel (100 pulses per channel) or solid state quadrature (50 pulses per channel).



**Mechanical rate-of-flow indicator**—Direct-reading dial providing instantaneous response and dependable accuracy to within 1% of flow rate through meter. Cast aluminum case with ball bearings throughout. Readouts available in gallons, liters, and dekaliters per minute.



**Mechanical temperature volume compensator**—Uses a fluid-filled capillary system to sense product temperature and automatically correct counter reading for product volume changes due to temperature. When the temperature is 60° F, a 1:1 output ratio is supplied to the register. Output ratio is adjusted upward or downward depending on temperature fluctuation around 60° F.

# Accessories air/vapor eliminators and strainers

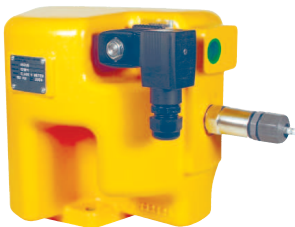
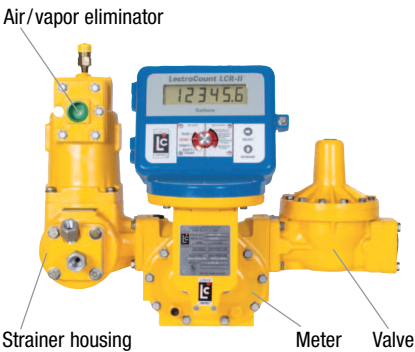
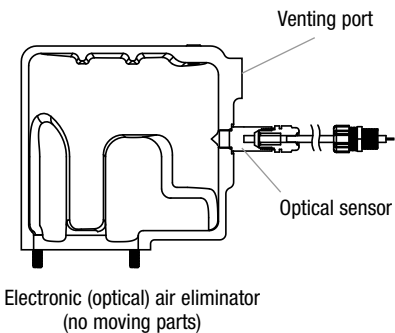
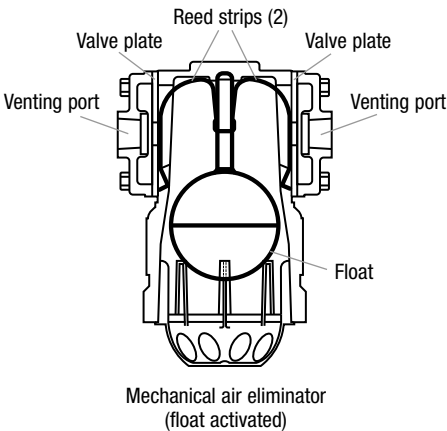
Liquid Controls provides a variety of precision-engineered accessories including strainers, air and vapor eliminators, and valves designed to ensure that your measuring system performs accurately and trouble-free from startup and through the long service life of the equipment. Costly measuring inaccuracies or maintenance problems can result whenever air, vapor, rust, scale, or other foreign materials are introduced into the flow of liquid.

## Air/vapor eliminators

Air and vapor eliminators are installed on the inlet side of the meter in order to maintain high-accuracy liquid measurement. The combination of an air eliminator with a downstream differential valve or air check valve minimizes the passage of air or vapor through the meter. The mechanical LC air eliminator consists of a housing that contains a float assembly in combination with flexible reed strips and two orifice plates to control elimination of free air or vapor. Air/vapor elimination is required for Weights and Measures regulatory approvals in custody transfer applications. The optical air eliminator developed by Liquid Controls is available for use with M-5, M-7, M-10, M-15, and M-25 meters for refined petroleum products. This system features optical sensing for liquid level detection and no moving parts for optimal field performance.

Metallurgy	Pressure rating	Used with
Aluminum	150 PSI	M-5, 7, 10, 15, 25, 30, 40, 60 meters F-7, 15, 30 strainers (petroleum)
High pressure aluminum	350 PSI	MA-4, 5, 7, 15 meters FA-7, 15 strainers (LPG)
Cast iron	150 PSI	M-7 meters F-7 strainers (chlorinated solvents & alkaline liquids)
Stainless steel	150 PSI	M-5, 7 stainless steel meters F-7 stainless steel strainers (acidic solutions)
Steel	300 PSI	MS, MSA and MSAA Series meters FS, FSA and FSAA Series strainers (MS series)
Bulk plant	150 PSI	M and MS Series meters (Choice of 3", 4", 6" and 8" flange connections)

### Typical construction details



### Bulk plant air eliminators

Single head (shown) and dual head models available.



## Strainers

Strainers are always recommended for application on the inlet side of the meter to help protect against damage caused by foreign particles in the liquid: e.g., rust, pipe scale, and burrs from new piping installations. Although strainers extend the service life of the meter once in operation, systems should always be flushed and completely free of foreign material before meter installation and startup. Strainer body metallurgies include aluminum, cast iron, brass, and stainless steel.

Model	Metallurgy	Flange size	Pressure rating	Used with
F-7	Aluminum	2"	150 PSI	M-5, M-7
FA-7	Aluminum	2"	350 PSI	MA-5, MA-7
F-7	Cast iron	2"	150 PSI	M-7
F-7	Brass	2"	150 PSI	M-7
F-7	Stainless steel	2"	150 PSI	M-5, M-7
F-15	Aluminum	3"	150 PSI	M-15, M-25
FA-15	Aluminum	3"	350 PSI	MA-15
F-30	Aluminum	4"	150 PSI	M-30, M-40, M-60
FS Series	Steel	2", 3", 4" and 6"	150 PSI	MS Series meters
FSAA Series	Steel	2", 3", 4" and 6"	275 PSI	MSAA Series meters
FSA Series	Steel	2", 3", 4" and 6"	300 PSI	MSA Series meters

## High capacity strainers/air eliminators

A high capacity strainer/air eliminator with optional check valve is highly recommended for metering refined fuels (gasoline, fuel oil, etc.) off tank wagons for custody transfer applications. The unit installs directly to the meter inlet and facilitates passing U.S. and Canadian Weights and Measures split compartment testing. Unit uses standard 100-mesh strainer basket (3" size).

Model	Flange size	Pressure rating	Used with
F-7 (Hi-cap)	2"	150 PSI	M-7, M-10
F-15 (Hi-cap)	3"	150 PSI	M-15, M-25

## Strainer baskets

The proper strainer basket to use depends on the product and the viscosity of the product over the expected range of metering temperatures. The following table provides general application guidelines. Consult the factory for special recommendations.

Strainer mesh size	General application
200M	LPG, only
100M	Gasoline, solvents, LPG
80M	Gasoline (alternate), solvents
40M	Heating oil, diesel fuel, light oils
20M	Motor oils and other viscous products



Aluminum body



Cast iron or stainless steel body



Steel body for bulk plant systems



High-capacity air eliminator (available with optional outlet backcheck valve)



Strainer basket

# Accessories valves

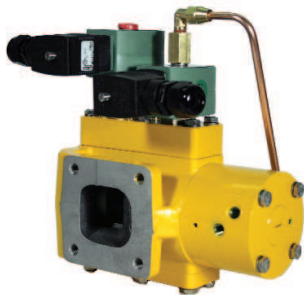
## Valves

Liquid Controls valves are designed for a wide range of applications, flow rates, and minimum head loss. Careful engineering and construction ensure smooth, accurate, and controlled operation. LC valves offer the important advantages of time-tested reliability and leak-tight shutoff.



### V- and VS-Series piston valves for refined petroleum products and industrial liquids

The V-Series mechanically actuated piston valves are available in 2" through 4" sizes and are designed for mounting on the meter outlet to provide tight shutoff with smooth and easy operation regardless of system line pressure. Valves may be manually operated or connected via a mechanical linkage to a preset counter on the meter for single stage closure, or two-stage closure to eliminate hydraulic shock. Valves are indexable in 90° increments for up, down, or side facing outlet.



### E-7 solenoid operated control valve with flow switch for refined petroleum products

The E-7 Series solenoid-operated control valves are installed at the meter outlet and are designed especially for use with Liquid Controls LectroCount<sup>3</sup>, LCR, and LCR-II electronic registers. These solenoid operated piston valves can be applied for either single or two-stage closure. The flow control switch switches the pump between low bypass and high bypass mode. Valves provide compact installation and are indexable in 90° increments for up, down, or side facing outlet.

Model	Body material <sup>a</sup>	Used with (Meter)	Companion flanges (NPT, BSPT, and slip weld)	Maximum capacity	Working pressure	Application class*
E-7 A-2900 Series	Aluminum	M-5, M-7, M-10	1½" and 2"	150 GPM (550 L/min)	150 PSI	1
V-7 A-2600 Series	Aluminum <sup>b</sup>	M-5, M-7, M-10	1½" and 2"	150 GPM (550 L/min)	150 PSI	1, 2, 3, 4, 14, 15, 16, 30
V-15 A-3600 Series	Aluminum	M-15, M-25	3"	300 GPM (1,136 L/min)	150 PSI	1, 2, 3, 4, 14, 15, 16
V-30 A-4600 Series	Aluminum	M-30, M-40, M-60	4"	600 GPM (2,271 L/min)	150 PSI	1, 2, 3, 4, 14, 15, 16
VS-3 A-36500 Series	Steel	MS-30, MS-40	3"	450 GPM (1,700 L/min)	300 PSI	1, 14
VS-4 A-46500 Series	Steel	MS-75	4"	700 GPM (2,650 L/min)	300 PSI	1, 14

<sup>a</sup>Available seal material: V-7 (Viton, Buna, Teflon); V-15/30 (Viton or Teflon); VS-3/4 (Viton).

<sup>b</sup>Cast iron, stainless steel, and brass bodies also available for V-7 valves.

\*See table on page 9.



## Differential valve for LPG and anhydrous ammonia

The differential valve—mounted on the meter outlet and connected at the valve bonnet to the vapor eliminator on the meter—functions to stop liquid flow whenever vapor is present in the system. The valve maintains sufficient pressure to ensure that high-vapor pressure products such as LPG or anhydrous ammonia (NH<sub>3</sub>) always remain in the liquid state. The valve is spring loaded and designed to fail closed.

Model	Body material	Used with (Meter)	Companion flanges (NPT, BSPT, and slip weld)	Maximum capacity	Working pressure	Application class*
A-2843	Aluminum	MA-5, MA-7, MA-15 <sup>c</sup>	1½" and 2"	200 GPM (760 L/min)	350 PSI	10, 12

<sup>c</sup>Requires use of 3"x2" reducing flange between meter outlet and valve (part no. A3245).

\*See table on page 9.



## Solenoid operated control valve for refined petroleum products and LPG

The A-2840 (refined fuels), A-2843<sup>e</sup> (LPG), and A-2858-11 (LPG) solenoid-operated control valves are installed at the meter outlet and are designed especially for use with Liquid Controls LectroCount<sup>3</sup>, LCR, and LCR-II electronic registers. These solenoid operated diaphragm valves can be applied for either single or two-stage closure. Valve is suitable for horizontal or vertical installation without modification.

Model	Body material	Used with (Meter)	Companion flanges (NPT, BSPT, and slip weld)	Maximum capacity	Working pressure	Application class*
A-2840 Series (2-stage)	Aluminum	M-5, M-7, M-10, M-15 <sup>d</sup>	1½" and 2"	200 GPM (760 L/min)	150 PSI	1
A-2843 <sup>e</sup> (single stage)	Aluminum	MA-5, MA-7, MA-15 <sup>d</sup>	1½" and 2"	200 GPM (760 L/min)	350 psi	10
A-2858-11 (2-stage)	Aluminum	MA-5, MA-7, MA-15 <sup>d</sup>	1½" and 2"	200 GPM (760 L/min)	350 PSI	10

<sup>d</sup>Requires use of 3"x2" reducing flange between meter outlet and valve (part no. A3245).

<sup>e</sup>Requires 82102 or 82102-24 pilot system.

\*See table on page 9.



## Air activated differential check valves

The K-Series air-activated check valves are installed on the outlet side of the meter, and are designed to stop the flow of liquid whenever air is present to ensure accurate measurement. Used where air entrapment is of particular concern in the application, such as draining tanks. Used with air eliminators with a limited bleed valve plate.

Model	Body material	Used with (Meter)	Companion flanges (NPT, BSPT, and slip weld)	Maximum capacity	Working pressure	Application class*
K-7	Aluminum <sup>e</sup>	M-5, M-7, M-15	1½" and 2"	150 GPM (550 L/min)	150 PSI	1, 2, 16, 30
K-15	Aluminum	M-15, M-25	3"	300 GPM (1,136 L/min)	150 PSI	1, 2, 16
K-30 <sup>f</sup>	Aluminum	M-30	3"	300 GPM (1,136 L/min)	150 PSI	1, 2, 16

<sup>e</sup>Cast iron and stainless steel metallurgies available for K7 series valves.

<sup>f</sup>Includes 4" to 3" reducer flange.

\*See table on page 9.



## Accessories valves

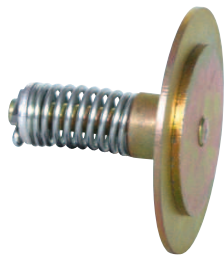


### Back check valves

The soft-seat back check valves are designed for installation at the strainer inlet (LPG) or meter outlet (refined petroleum products) and are applied to prevent reverse flow (such as during hose rewind) and to eliminate counter advancement when the truck PTO is engaged. Back check valves include a soft-seat seal and built-in pressure relief to keep the meter, downstream piping, and delivery hose packed to a set pressure. Used on all LPG truck meters and in other applications as required.

Model	Body material	Used with (Meter)	Maximum capacity	Working pressure	Application class*
A-2882, A-2885	Aluminum	M-5, M-7, M-10	100 GPM (380 L/min)	150 PSI	1
A-2883	Aluminum	MA-5, MA-7	100 GPM (380 L/min)	350 PSI	10

\*See table on page 9.



### Spring-loaded check valves for refined petroleum products

Spring loaded metal-to-metal seat check valves are designed for mounting in the outlet collar of the strainer body, between the strainer and the meter inlet. Models are available for use with the standard air eliminator or high capacity air eliminator. Check valves are applied to maintain back pressure for increasing air/vapor eliminator efficiency and to prevent reverse flow of liquid. For refined petroleum products (fuel oil, gasoline, diesel fuel, etc).

Model	Seat material	Used with (Meter)	Maximum capacity	Application class*
46743	Plated steel	M-5	60 GPM (227 L/min)	1
46735	Plated steel	M-7, M-10	100 GPM (380 L/min)	1
49891 <sup>a</sup>	Plated steel	M-7, M-10	150 GPM (550 L/min)	1
41370	Plated steel	M-15, M-25	300 GPM (1,136 L/min)	1
49896 <sup>b</sup>	Plated steel	M-15, M-25	300 GPM (1,136 L/min)	1
41380	Plated steel	M-30, M-40	450 GPM (1,700 L/min)	1

<sup>a</sup>Used with A2360. Applied on meters supplied with high-capacity air eliminator/strainer.

<sup>b</sup>Used with A3260. Applied on meters supplied with high-capacity air eliminator/strainer.

\*See table on page 9.



### Solenoid and Digital Control Valves

The 500 Series differential valve is for use with all MS, MSA and MSAA meters. The valve is offered in a steel body design with stainless steel tubing, pilot and fittings. Valves are supplied with single stage or two stage pilot operated preset control valves and operate in conjunction with mechanical and electronic presets.

Body material	Used with (Meter)	Flange connections (ANSI 150 or 300)	Working pressure	Application class*
Steel	MS, MSA, MSAA Series	2", 3", 4" and 6"	150 or 300 PSI	1, 2, 10, 14, 16

\*See table on page 9.

## Accessories fittings, mountings, adapters

### Fittings, mountings and adapters

LC meters are designed and built for installation in a wide range of fixed site or mobile (truck-mounted) applications. They operate with equal accuracy whether they are configured for right, left, or angled flow, and they accept a selection of flange-mounted adapters and fittings.

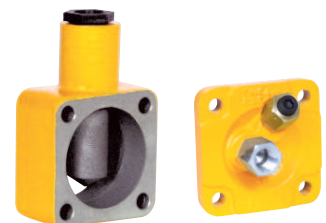
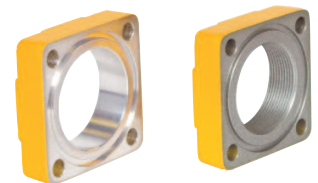
**Flanges**—Available in 1½" through 4" sizes for use with all M and MA Series meters and accessories. Available in aluminum, brass, nodular iron, and stainless steel. Slip-weld versions available in aluminum, steel, and stainless steel. Optional NPT or BSPT threads available. Flanges feature O-rings for improved sealing.

**Elbows**—Available for M-5 and M-7 meters to increase mounting flexibility for the meters and accessories. M-5 meters available with 45° and 90° rear facing elbows.

**Victaulic connections**—Used primarily in aviation refueling applications for M-60 and M-80 meters. M-60 and M-80 meters offered with 6" victaulic connections cast in body. M-60 meters available with elbows including 4" victaulic connections.

**Hot oil/steam jacket**—Consists of integral jacket and meter cover. Permits circulation of hot oil or low pressure steam to maintain product temperature within the metering chamber. For use on MS Series meters.

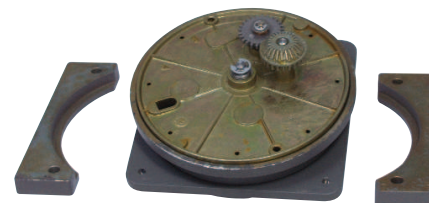
**Thermowell**—Available for electronic (RTD probe) temperature sensing or sensing with mechanical liquid-filled bulb. Supplied in the strainer cover assembly for M-5, M-7, M-10, M-15, M-25, M-30, and M40 or MA-4, MA-5, MA-7, and MA-15 series meters ordered with a strainer and Temperature Volume Compensation. A stainless steel, 1", female NPT model is supplied for classes 7, 27, and 37 all ferrous construction meters and class 8 stainless steel meters. MS Series meters are supplied with a 1" half coupling welded to the inlet spool to accept the Thermowell.





## Accessories fittings, mountings, adapters

**Swivel**—The swivel is installed below the counter or counter printer. Permits rotating counter or counter printer as desired throughout a 360° range. Designed for use with all LC meters with mechanical registers.



*Swivel*

**Register stack adapter and extension**—Register stack extensions are available for high temperature applications to separate the register from the meter or as required for easier reading when the meter is mounted below visible level. The 90° angle counter adapter permits register to be positioned horizontally where meters are installed in a vertical configuration. The use of a 45° counter adapter provides an upward tilt for registers positioned below normal viewing level.



*45° counter adapter shown,  
90° also available*

*Register stack  
extension (up to  
twelve inches)*

*90° counter adapter*

**Gear plate**—The gear plate is installed in the base of the mechanical counter to convert meter rotary shaft output to an engineered unit of measure. Changing units of measure is simple since all conversions are made with easily accessible gears. Designed for use with all LC meters with mechanical registers.



*Gear plate*

# Ordering information

## Model number coding description

### MSA-7-A-10

Meter Type	Case Material	Working Pressure	Meter Size			Accessory Configuration	Construction/ Application Class
M = meter	Blank = other than steel S = steel case	Blank = 150 psi AA = 275 psi A = 350 psi B = 720 psi C = 1440 psi	4 = 40 gpm 5 = 60 gpm 7 = 100 gpm 10 = 150 gpm	15 = 200 gpm 25 = 300 gpm 30 = 350 gpm 40 = 450 gpm	60 = 600 gpm 75 = 700 gpm 80 = 800 gpm 120 = 1000 gpm	A, C, I, K (see chart below)	1, 2, 3, 10, etc. (see table on p. 9)

## Standard accessory configurations A, C, I, K

### M/MA-7-A

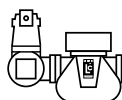
A = Meter with counter



Optional Accessories:  
Printer, Strainer

### M/MA-7-C

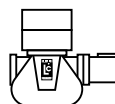
C = Meter with counter, strainer and air eliminator



Optional Accessories: Printer

### M/MA-7-I

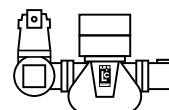
I = Meter with counter, preset counter and preset valve



Optional Accessories: Printer, Strainer

### M/MA-7-K

K = Meter with counter, preset counter, preset valve, strainer and air eliminator



Optional Accessories: Printer

### M/MA-7-ALI

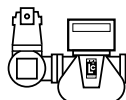
A = Meter with electronic register



Optional Accessories:  
Printer, Strainer, Valve, ETVC

### M/MA-7-CLI

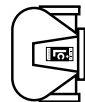
A = Meter with electronic register, strainer, and air eliminator



Optional Accessories: Printer, valve, ETVC

## Mounting arrangements

LC meters may be mounted in a variety of configurations, as shown below. Do not position the meter on its side, i.e., with cover plate face down or up.



**Note:** regardless of meter mounting configurations, accessories such as the air/vapor eliminator must always be mounted in a vertical orientation to permit proper operation of the float-actuated apparatus.

## Ordering

### Please refer to chart above for LC model number coding system

Model		Description	
Flow rates:	Maximum	Normal	Minimum
Operating temperatures:	Maximum	Normal	Minimum
Maximum non-shock working pressure			
Maximum viscosity	@		(Temp/°F or °C)
Specific gravity	Construction class: (1, 2, etc. )		

Direction of flow: ☐ L to R ☐ R to L

Seal material:

☐ Standard Buna/Viton ☐ All Viton ☐ All Teflon

Read out:

☐ Gallons ☐ Liters ☐ Pounds ☐ Other \_\_\_\_\_

Strainer basket: ☐ 40M ☐ 80M ☐ 100M ☐ 200M

☐ Other \_\_\_\_\_

Flange size: \_\_\_\_\_

Flange type: ☐ RF or FF ANSI ☐ DIN ☐ Other \_\_\_\_\_

Options: \_\_\_\_\_



## A tradition of excellence that benefits you

Over fifty years ago, Liquid Controls set a new standard of excellence in engineering and building the finest flow meter products possible, starting with metering aviation fuel for the United States Air Force.

Since that time, the industry base we serve has grown, broadened. Our product line has expanded to include a wide variety of flow meters, accessories and related items distributed worldwide. But our commitment to excellence will never change. The professionals at Liquid Controls are driven to bring you products that perform efficiently and accurately, with minimum maintenance for years to come. Delivering everything you'd expect from the very best—that's our goal.

### A good fit

In 2001, Liquid Controls joined the IDEX team of companies. IDEX is a leader in the manufacture of a broad range of pump products, dispensing equipment and other engineered technologies. Maintaining a theme of leadership, IDEX delivers Innovation, Diversity and **EX**cellence to thousands of valued customers around the world.



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