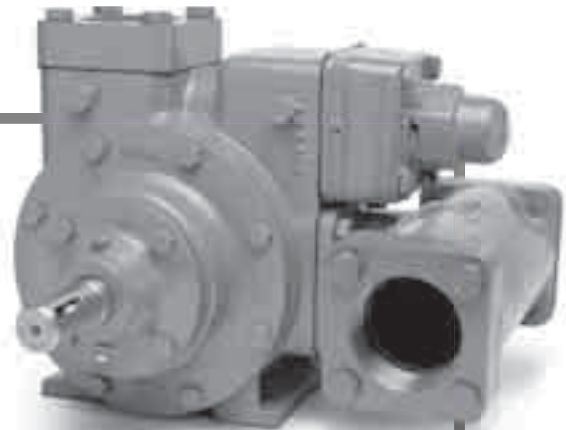


Petroleum Pumps

Sales Catalog for PS-Series and PT-Series



Model PT20



*Model PT25 with optional air operated
valve (AOV) and strainer*



Model PT30

LIQUID CONTROLS GROUP
IDEX

General Information

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General Information

Principles of the PS-Series and PT-Series Pumps

The PS-Series and PT-Series pumps are a special type of rotary positive displacement pump, known as a sliding vane pump.

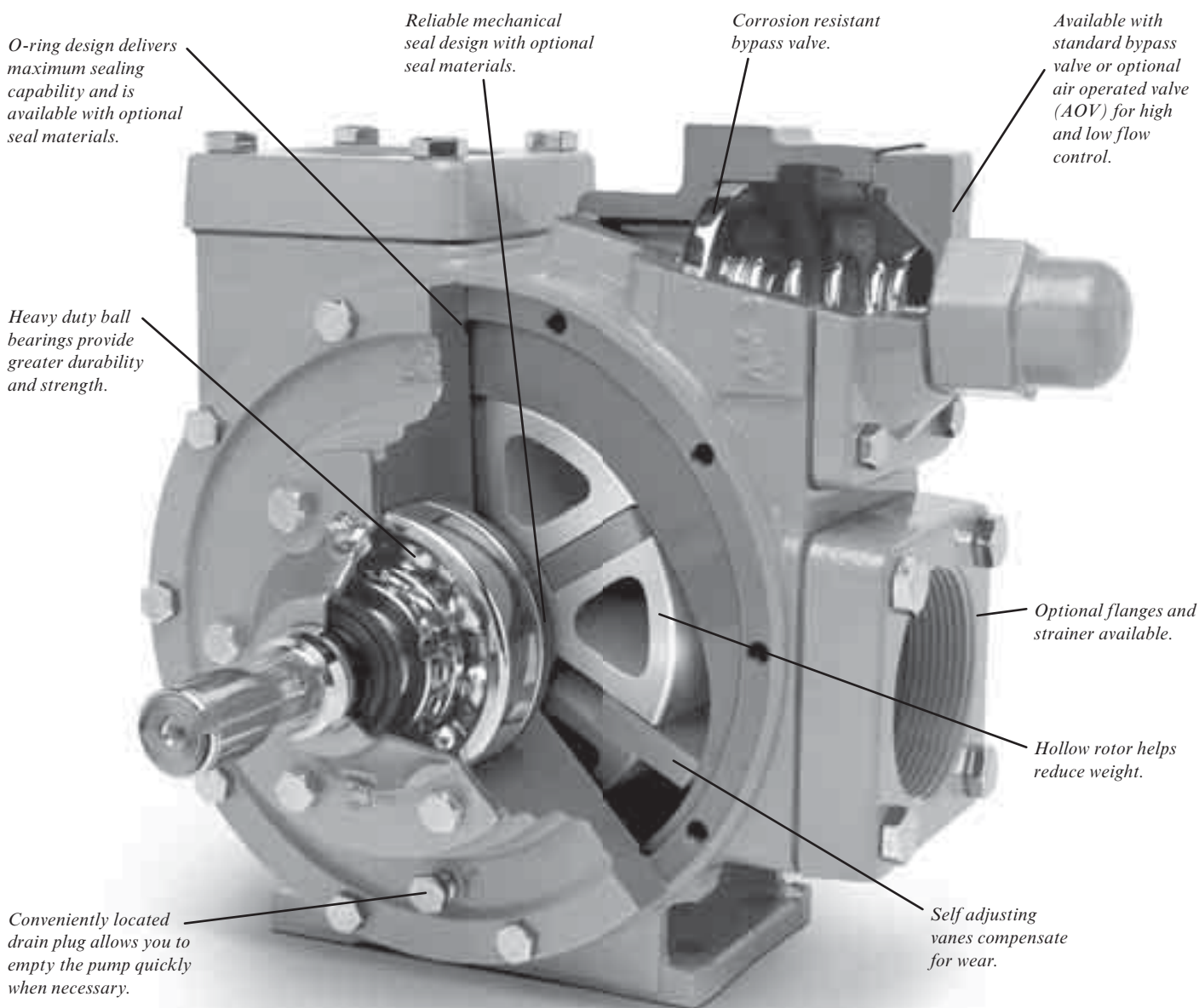
The sliding vane pump has many of the positive displacement advantages of the gear pump, plus the ability to compensate for wear, and operate at a lower noise level.

The sliding vane pump consists of a rotor turning inside a cam that is machined eccentrically in relation to the rotor. As the rotor turns, the liquid that is trapped between the rotor, cam and vanes is displaced. The PS-Series and PT-Series pumps are made with vanes produced from advanced polymers which exhibit extremely low coefficients of friction. The self adjusting vanes compensate for wear and help extend the life of the pump.

Exclusive Features of the PS-Series and PT-Series Pumps

The pumping of volatile liquids is one of the most difficult of all pumping jobs, and pumping from a delivery truck makes it even more difficult, so more attention must be given to the design and manufacturing of the pump and to its installation and operation.

In addition to being especially suited for handling volatile liquids, your PS-Series and PT-Series pumps have a number of other features to help make them more easily operated and maintained.



Operating Specifications for PS-Series and PT-Series

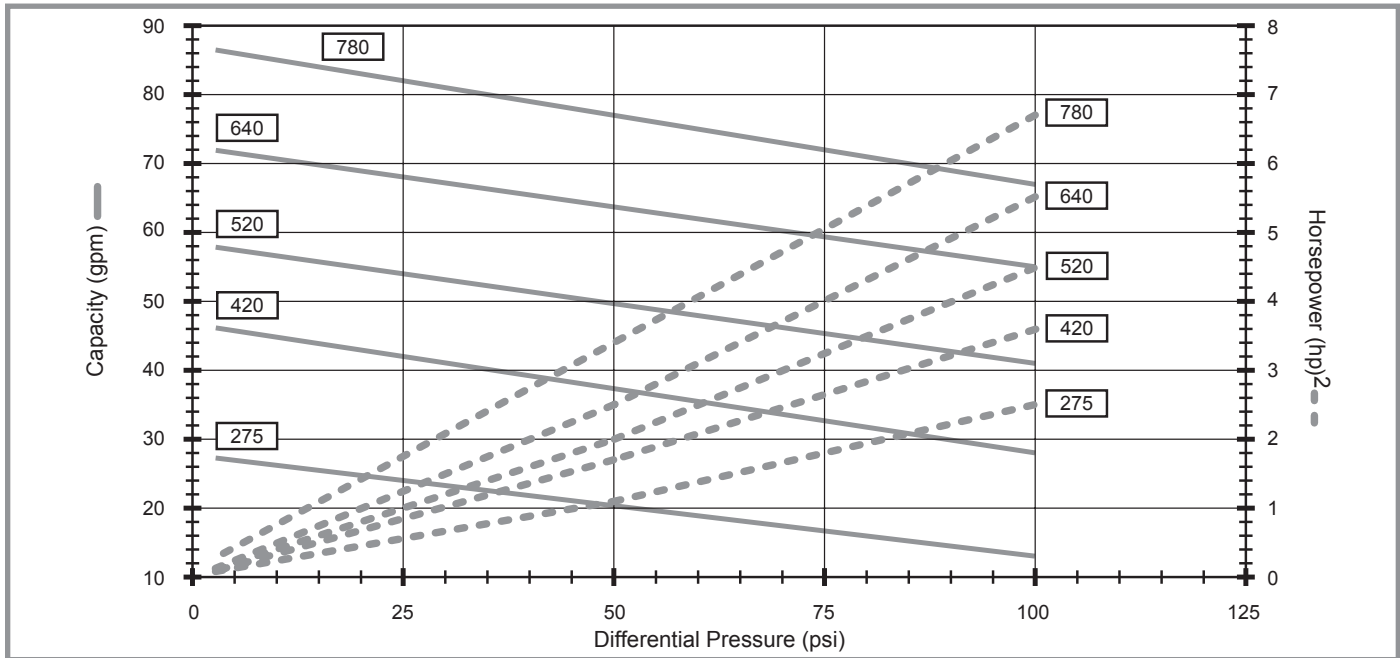
Standard connections:	2 in., 2-1/2 in., and 3 in. NPT
Optional connections:	BSPT, Slip-on weld
Maximum differential pressure:	125 psid (8.6 bar)
Temperature range:	-25° to 300°F (-32° to 149°C)
Maximum working pressure:	200 psi (13.8 bar)
Maximum speed:	780 RPM—all models 20 and 25 640 RPM—all models 30
Maximum flow:	Up to 271 GPM (1,026 L/min)
Maximum viscosity:	20,000 SSU (4,250 cP)
Fluids:	Refined petroleum products, industrial solvents, and other fluids

Material Specifications for PS-Series and PT-Series

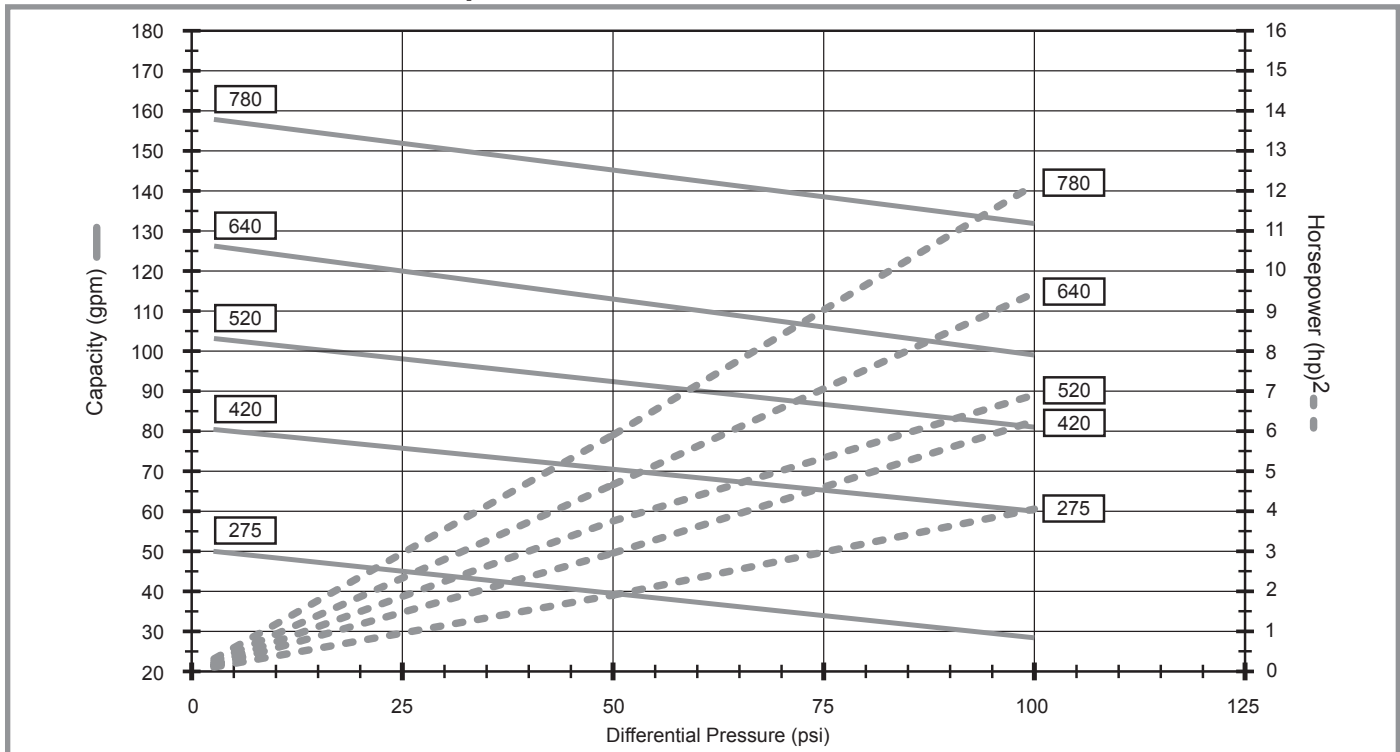
Part	Standard Material	Available Options
Case	Cast iron ASTM A48	
Head	Cast iron ASTM A48	
Flanges	Cast iron ASTM A48	
Rotor	Ductile iron ASTM A536	
Bearing cap	Steel	Bearing cover / spacer with hydraulic motor adapter (cast aluminum) and coupling (steel)
Bearings	Ball (single row), grease lubricated to 300°F (149°C) max.	
Vanes	Full size with 316 stainless steel wear plate to 240°F (115°C); 20,000 SSU (4,250 cP) max.	
Bypass valve	Cast iron ASTM A48 with nickel added	
Bypass/AOV cap	Cast iron ASTM A48	
Bypass valve cover	Cast iron ASTM A48	
Bypass valve spring	Plated steel	
Bypass valve spring ranges	35–125 psi (2.4–8.6 bar)	
Seal seat	Cast iron	
Seal metal parts	Steel	
Shaft	Double end keyed shaft, high strength steel	
O-rings	Buna-N to 240°F (115°C)	Viton® ¹ to 300°F (149°C)
Gaskets	Composition to 500°F (260°C)	
Vane drivers	Case hardened steel	
Gauge ports	1/4 in. NPT	

¹Viton® is a registered trademark of the DuPont company.

PS/PSH20 and PT/PTH20 Pumps Performance Curves¹



PS/PSH25 and PT/PTH25 Pumps



¹These curves depict performance of the PUMP ONLY. Performance will vary in applications due to system design and variables. Approximate capacities and horsepowers are based on 30 SSU (3 cP) fluid.

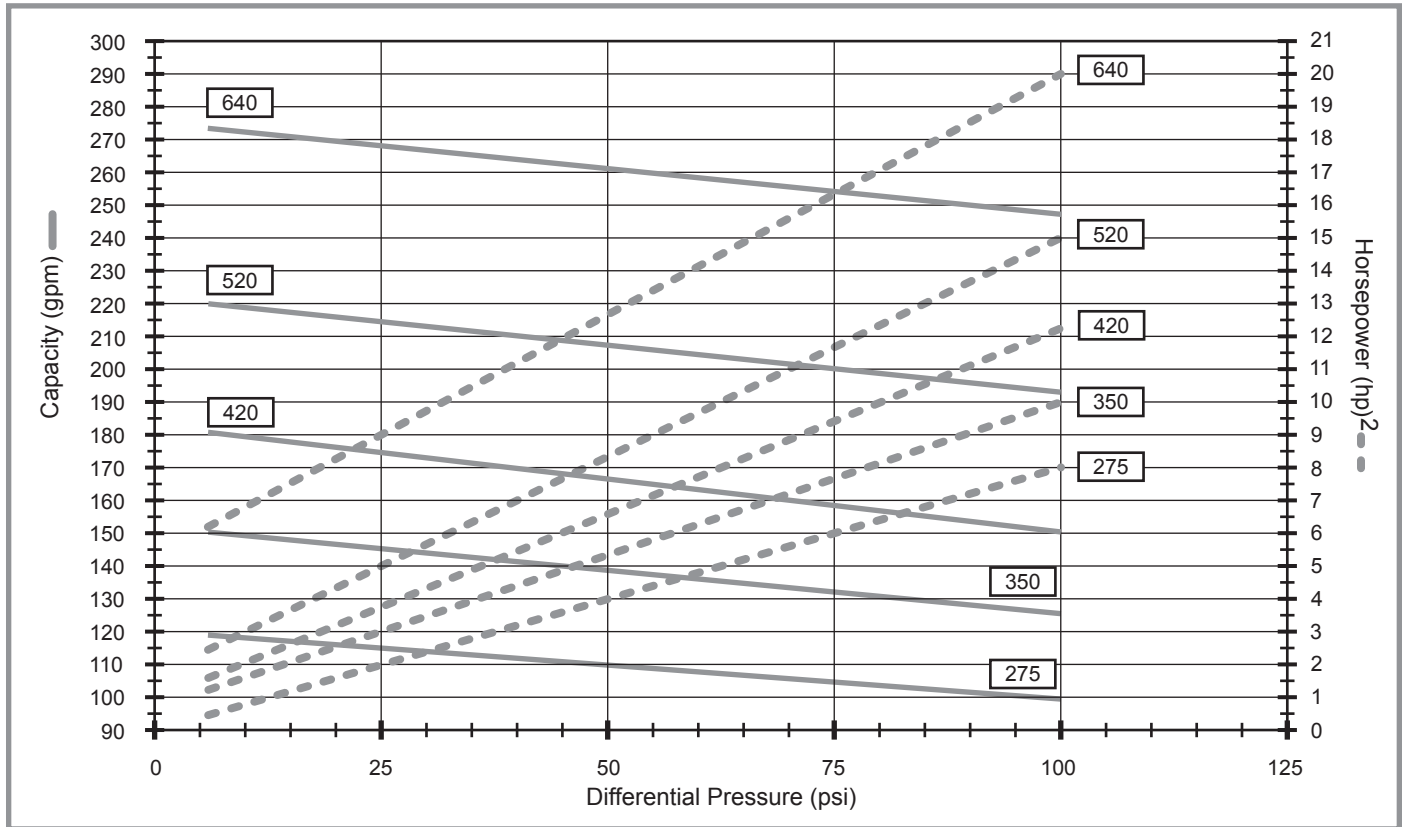
$$^2\text{Torque (in}\cdot\text{lb)} = \frac{\text{hp} \times 63025}{\text{RPM}}$$

PS/PSH20, PS/PSH25, PT/PTH20, and PT/PTH25 Viscosity Chart

Viscosity (SSU)	100	1,000	5,000	10,000	20,000
Maximum RPM	780	640	520	420	275

Performance Curves¹

PS/PSH30 and PT/PTH30 Pumps



¹These curves depict performance of the PUMP ONLY. Performance will vary in applications due to system design and variables. Approximate capacities and horsepowers are based on 30 SSU (3 cP) fluid.

$$^2\text{Torque (in}\cdot\text{lb)} = \frac{\text{hp} \times 63025}{\text{RPM}}$$

PS/PSH30 and PT/PTH30 Viscosity Chart

Viscosity (SSU)	100	1,000	5,000	10,000	20,000
Maximum RPM	640	520	420	350	275

Model Number and Identification Code for the PS-Series

Base model number	PS20	PS25	PS30	Model Number Base X X X X X X X X
Base model number (with hydraulic drive option)	PSH20	PSH25	PSH30	

Specifications

Shaft rotation	Right-hand (CW)	Standard	Standard	Standard	R
	Left-hand (CCW)	Optional	Optional	Optional	L

Strainer	No strainer	Standard	Standard	Standard	N
	Strainer	Optional	Optional	Optional	S

Internal bypass valve	Bypass valve	Standard	Standard	Standard	S
	Air operated valve	Optional	Optional	Optional	A

Bypass valve spring	35 – 50 psi	Optional	N/A	N/A	4
	50 – 75 psi	Optional	N/A	N/A	1
	75 – 110 psi	Standard	N/A	N/A	2
	110 – 125 psi	Optional	N/A	N/A	3
	50 – 110 psi	N/A	Standard	Standard	2
	110 – 125 psi	N/A	Optional	Optional	3

Seal O-ring material	Buna-N	Standard	Standard	Standard	A
	Viton® ¹	Optional	Optional	Optional	D

Seal seat material	Cast iron	Standard	Standard	Standard	2
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Inlet flange	2 in NPT	Standard	Optional	N/A	E
	2.5 in. NPT	N/A	Standard	N/A	J
	3 in. NPT	N/A	N/A	Standard	P
	2 in BSPT	Optional	Optional	N/A	M
	2.5 in. BSPT	N/A	Optional	N/A	N
	3 in. BSPT	N/A	N/A	Optional	R
	2 in. Weld	Optional	N/A	N/A	F
	2.5 in. Weld	N/A	Optional	N/A	K
	3 in. Weld	N/A	N/A	Optional	Q
	Less flange	Optional	Optional	Optional	X

Outlet flange	2 in. NPT	Standard	Optional	N/A	E
	2.5 in. NPT	N/A	Standard	N/A	J
	3 in. NPT	N/A	N/A	Standard	P
	2 in BSPT	Optional	Optional	N/A	M
	2.5 in. BSPT	N/A	Optional	N/A	N
	3 in. BSPT	N/A	N/A	Optional	R
	2 in. Weld	Optional	N/A	N/A	F
	2.5 in. Weld	N/A	Optional	N/A	K
	3 in. Weld	N/A	N/A	Optional	Q
	Less flange	Optional	Optional	Optional	X

¹Viton® is a registered trademark of the DuPont company.

N/A = Not Applicable

Model Number and Identification Code for the PT-Series

						Model Number					
Base model number						Base X X X X X X X					
PT20											
PT25											
PT30											
Base model number (with hydraulic drive option)											
PTH20											
PTH25											
PTH30											

Specifications											
Strainer	No strainer	Standard	Standard	Standard	N						
	Strainer	Optional	Optional	Optional	S						
Internal bypass valve	Bypass valve	Standard	Standard	Standard	S						
	Air operated valve	Optional	Optional	Optional	A						
Bypass valve spring	35 – 50 psi	Optional	N/A	N/A	4						
	50 – 75 psi	Optional	N/A	N/A	1						
	75 – 110 psi	Standard	N/A	N/A	2						
	110 – 125 psi	Optional	N/A	N/A	3						
	50 – 110 psi	N/A	Standard	Standard	2						
	110 – 125 psi	N/A	Optional	Optional	3						
Seal O-ring material	Buna-N	Standard	Standard	Standard	A						
	Viton® ¹	Optional	Optional	Optional	D						
Seal seat material	Cast iron	Standard	Standard	Standard	2						
Inlet flange	2 in NPT	Standard	Optional	N/A	E						
	2.5 in. NPT	N/A	Standard	N/A	J						
	3 in. NPT	N/A	N/A	Standard	P						
	2 in BSPT	Optional	Optional	N/A	M						
	2.5 in. BSPT	N/A	Optional	N/A	N						
	3 in. BSPT	N/A	N/A	Optional	R						
	2 in. Weld	Optional	N/A	N/A	F						
	2.5 in. Weld	N/A	Optional	N/A	K						
	3 in. Weld	N/A	N/A	Optional	Q						
	Less flange	Optional	Optional	Optional	X						
Outlet flange	2 in. NPT	Standard	Optional	N/A	E						
	2.5 in. NPT	N/A	Standard	N/A	J						
	3 in. NPT	N/A	N/A	Standard	P						
	2 in BSPT	Optional	Optional	N/A	M						
	2.5 in. BSPT	N/A	Optional	N/A	N						
	3 in. BSPT	N/A	N/A	Optional	R						
	2 in. Weld	Optional	N/A	N/A	F						
	2.5 in. Weld	N/A	Optional	N/A	K						
	3 in. Weld	N/A	N/A	Optional	Q						
	Less flange	Optional	Optional	Optional	X						

¹Viton® is a registered trademark of the DuPont company.

N/A = Not Applicable

Model Number and Identification Code for Strainer and Air Operated Valve (AOV)

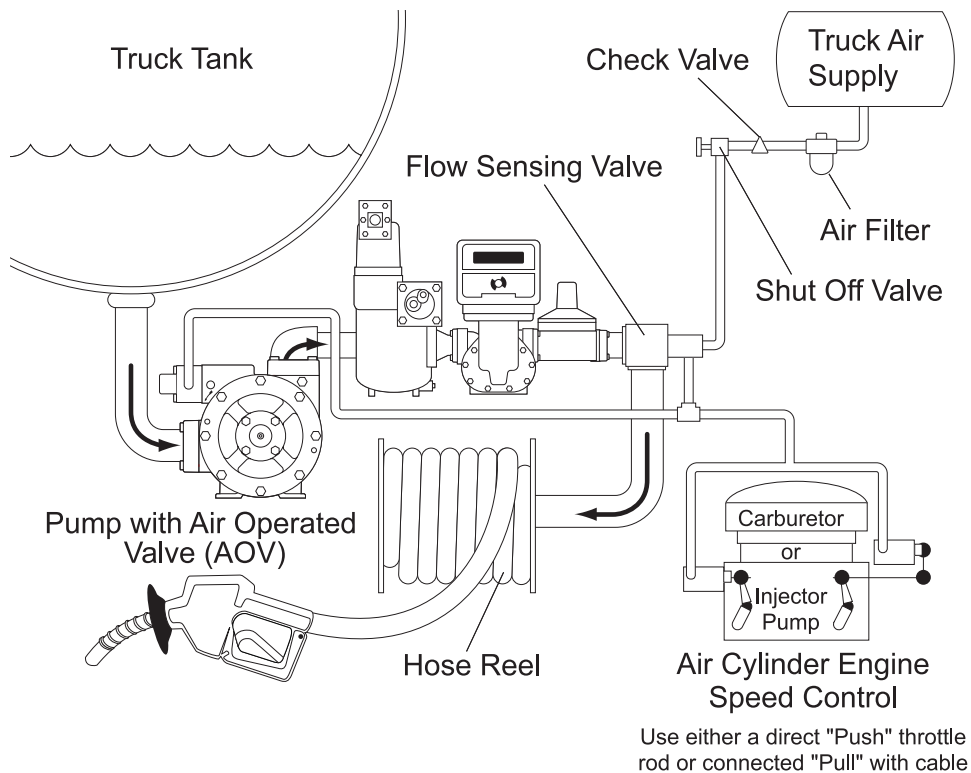
Strainer Assembly¹

Pump Model	Strainer Assembly Part Number
PS/PSH20 and PT/PTH20	4684-X
PS/PSH25 and PT/PTH25	4689-X
PS/PSH30 and PT/PTH30	4680-X

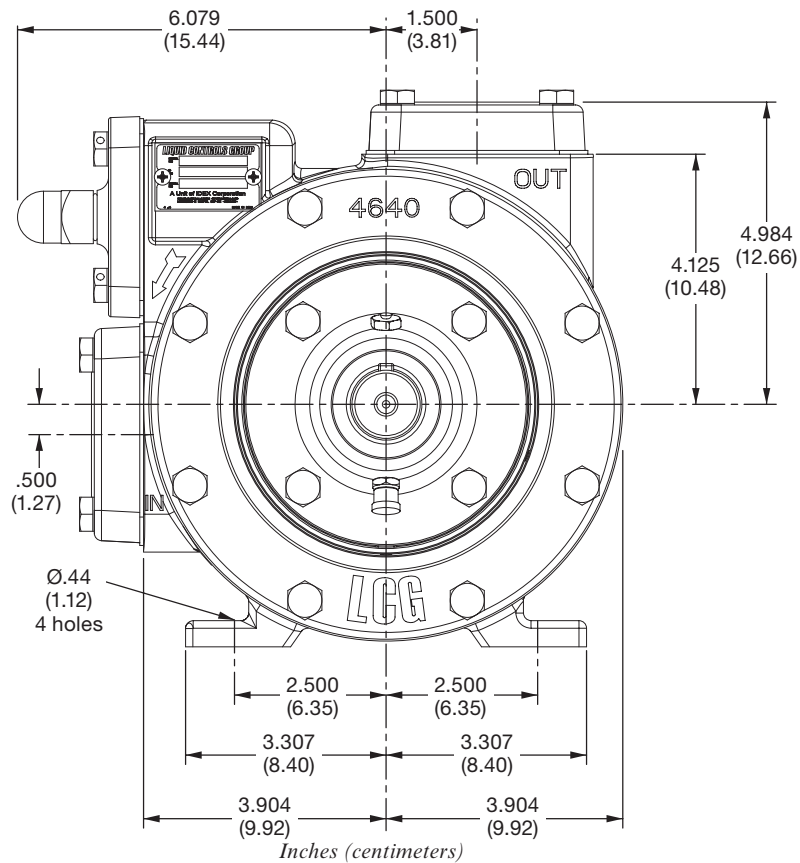
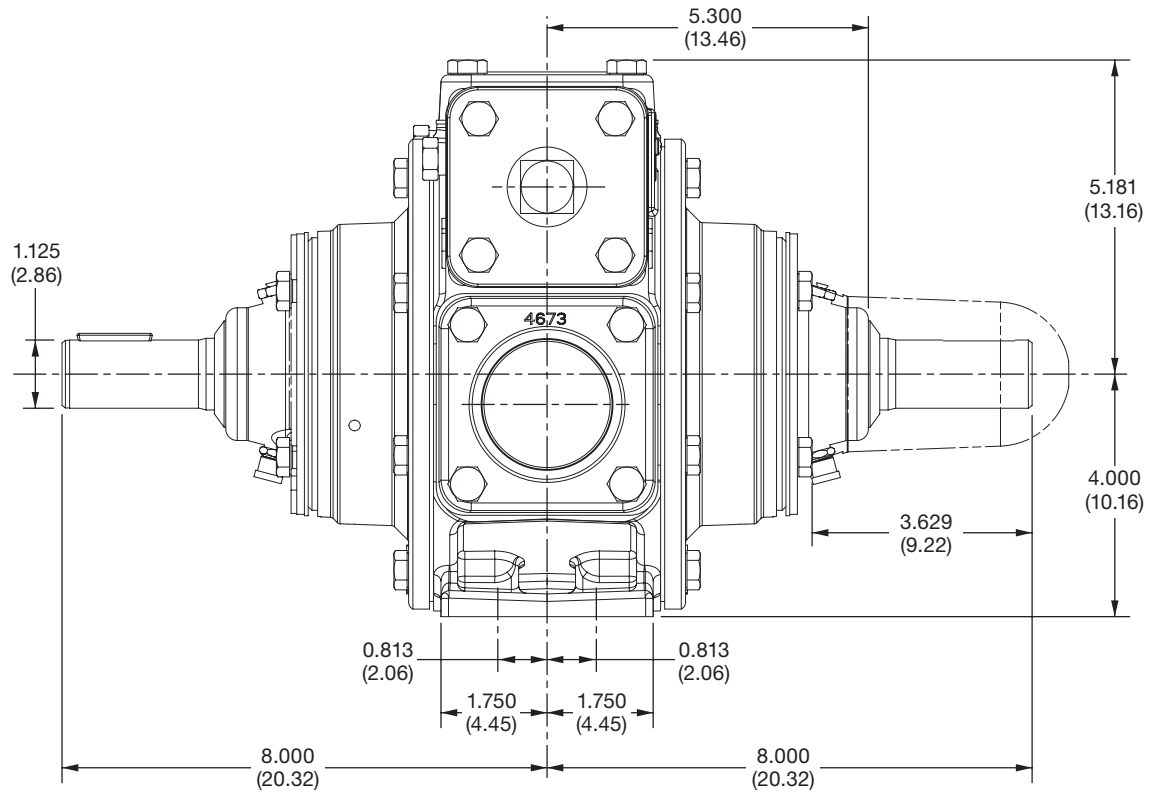
Air Operated Valve Assembly (AOV)

Pump Model	AOV Part Number
PS/PSH20 and PT/PTH20	5470-1XA (Buna-N)
PS/PSH25 and PT/PTH25	5462-1XA (Buna-N)
PS/PSH30 and PT/PTH30	5566-XA (Buna-N)

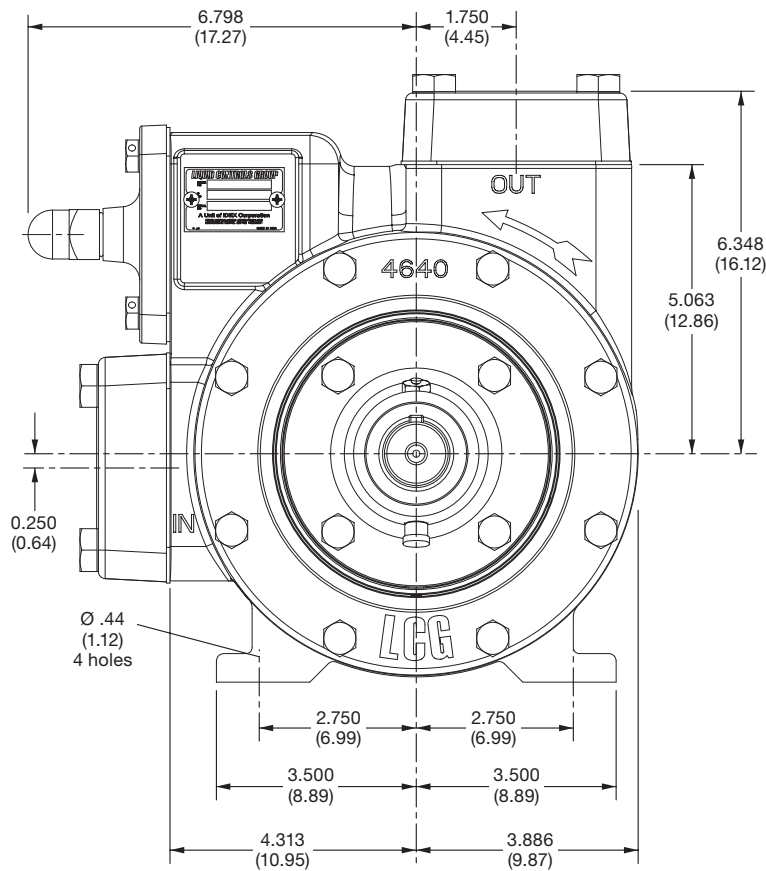
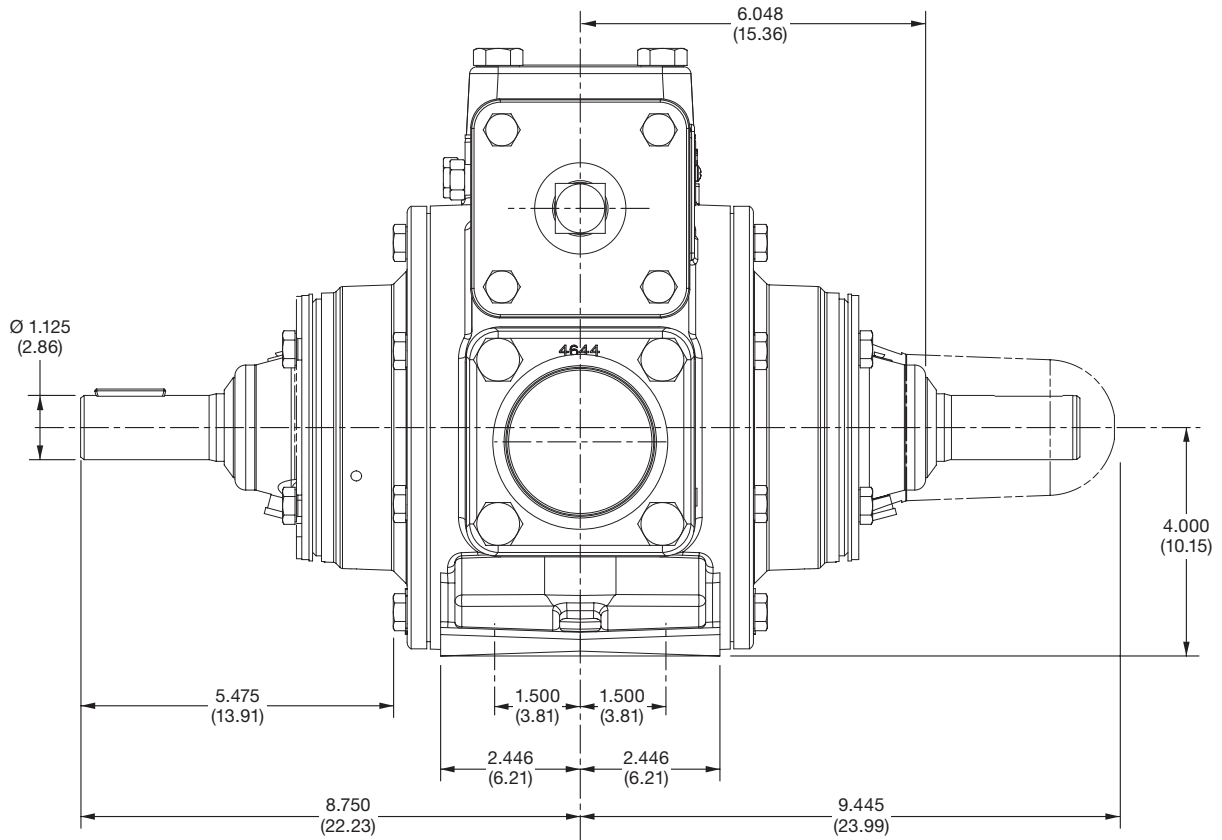
Typical Truck Delivery System Using an Air Operated Valve (AOV) Assembly



Outline Dimensions for the PS20 and PT20

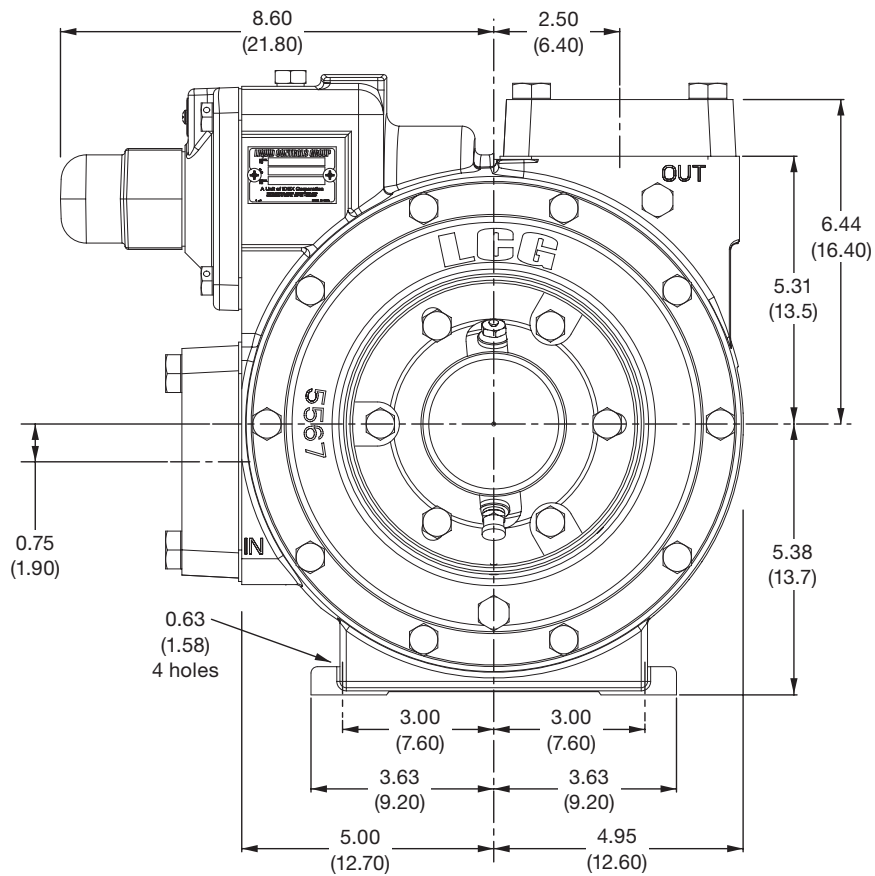
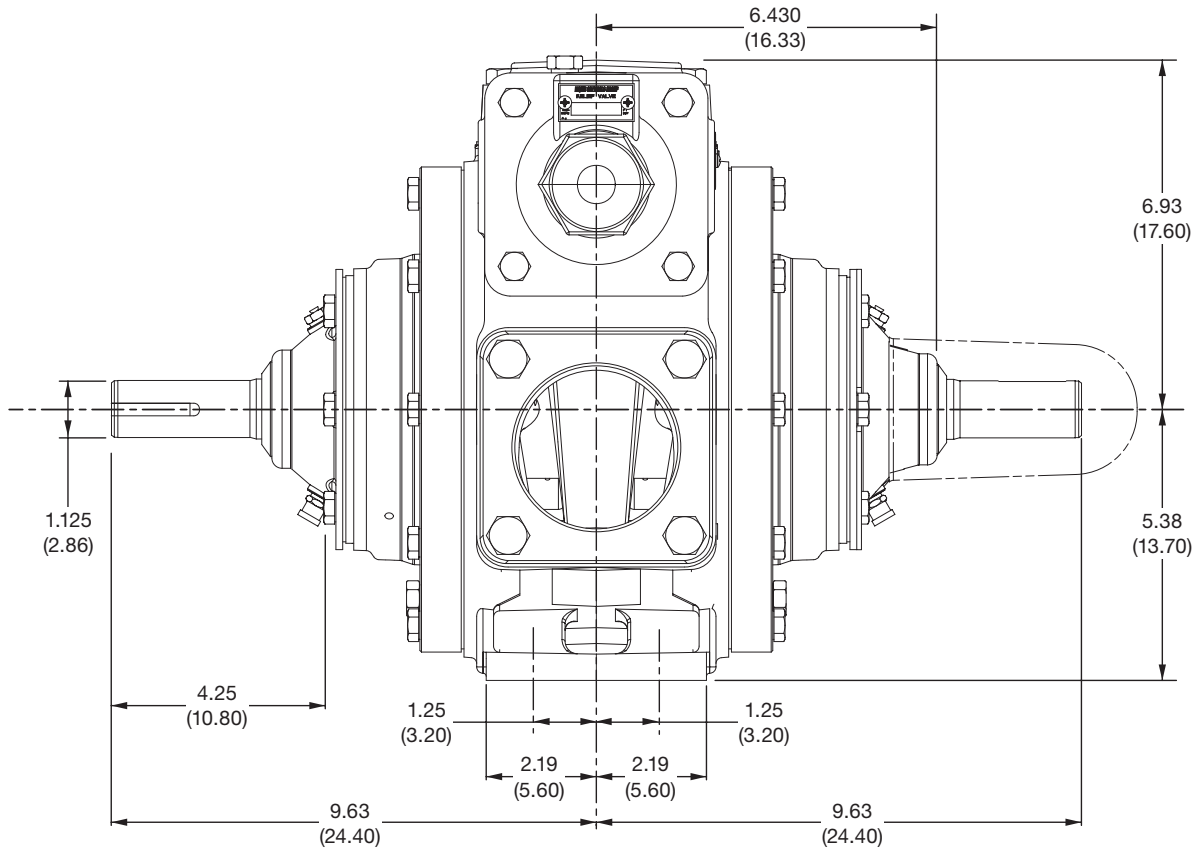


Outline Dimensions for the PS25 and PT25

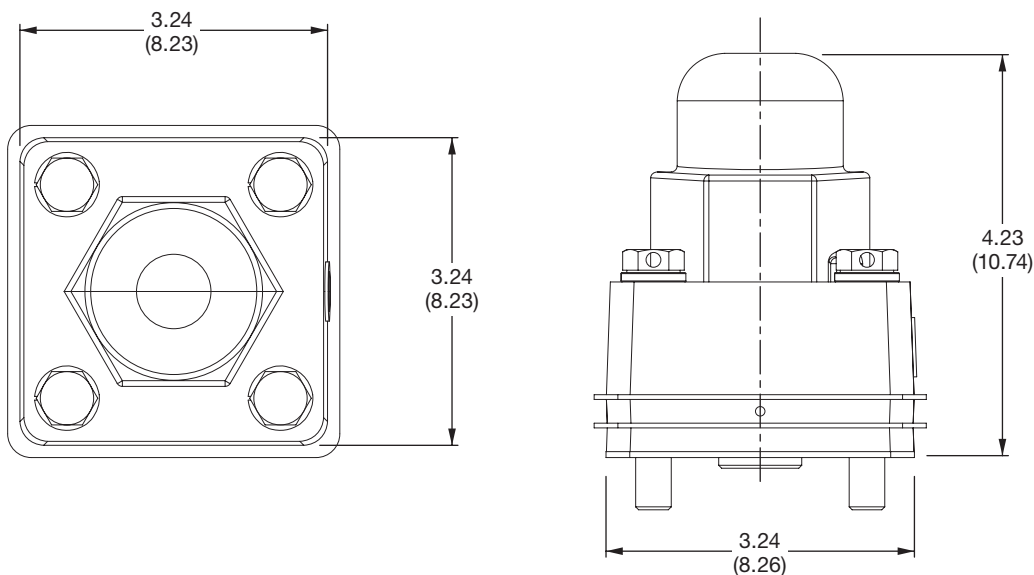


Inches (centimeters)

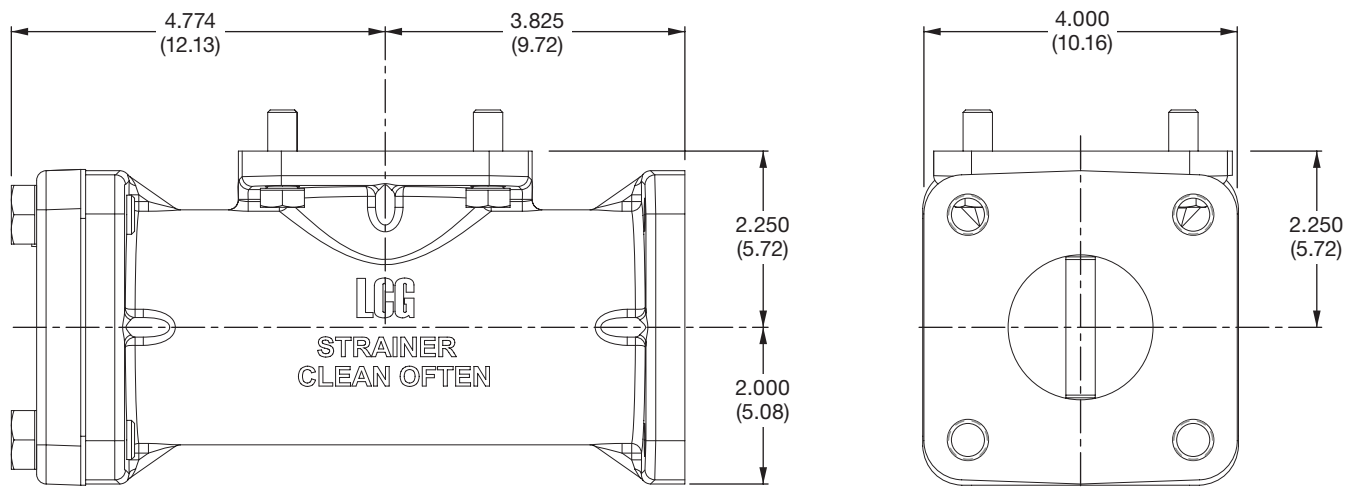
Outline Dimensions for the PS30 and PT30



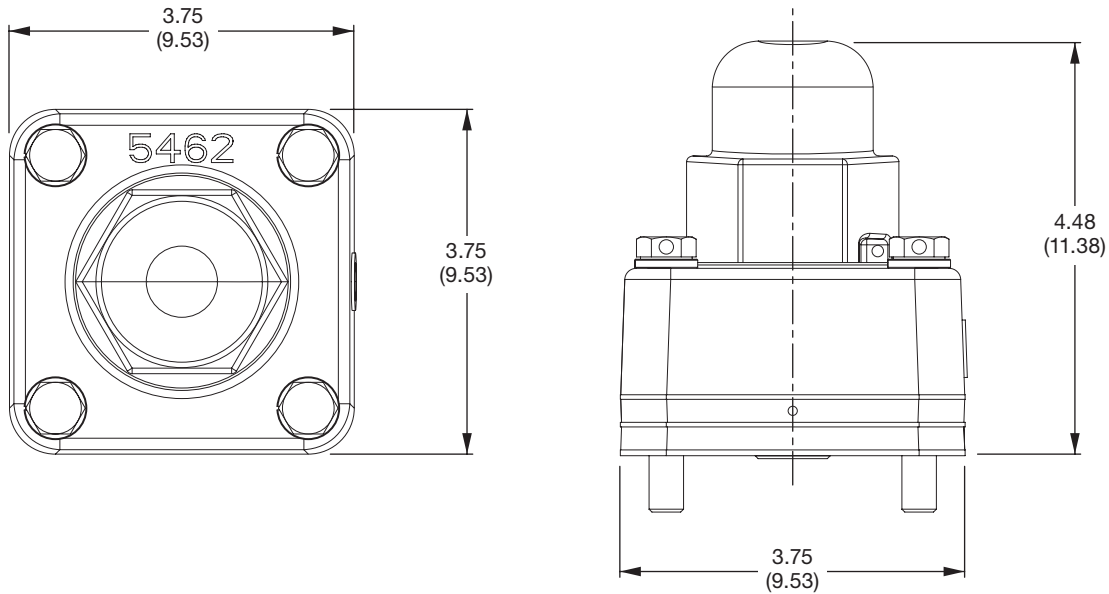
Inches (centimeters)

Outline Dimensions for Air Operated Valve and Strainer**5470-1XA Air Operated Valve (AOV) Assembly for PS/PSH20 and PT/PTH20 Pumps**

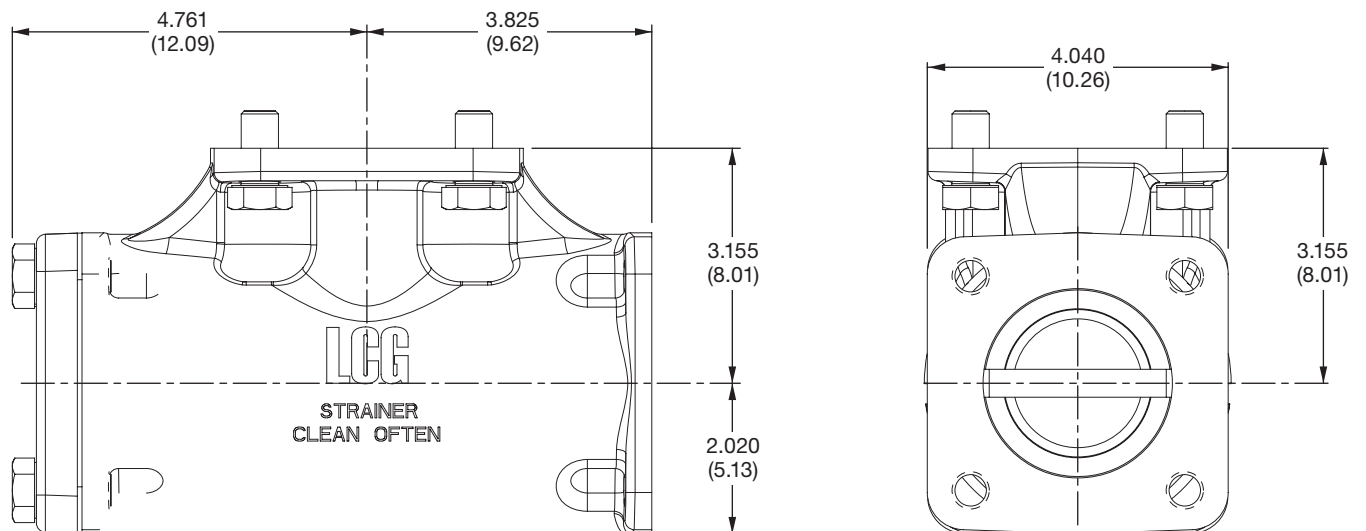
Inches (centimeters)

4684-X Strainer Assembly for the PS/PSH20 and PT/PTH20 Pumps

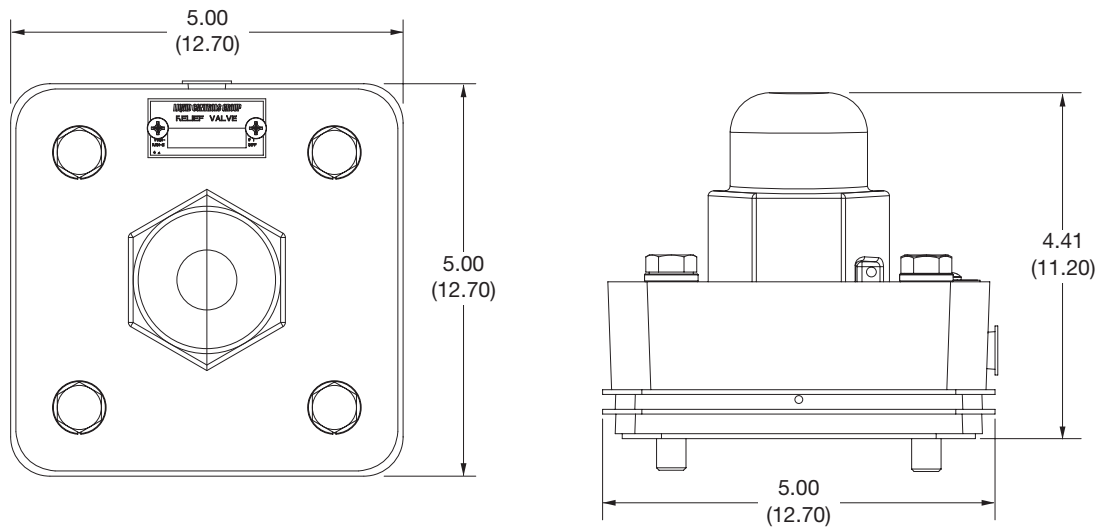
Inches (centimeters)

Outline Dimensions for Air Operated Valve and Strainer**5462-1XA Air Operated Valve (AOV) Assembly for PS/PSH25 and PT/PTH25 Pumps**

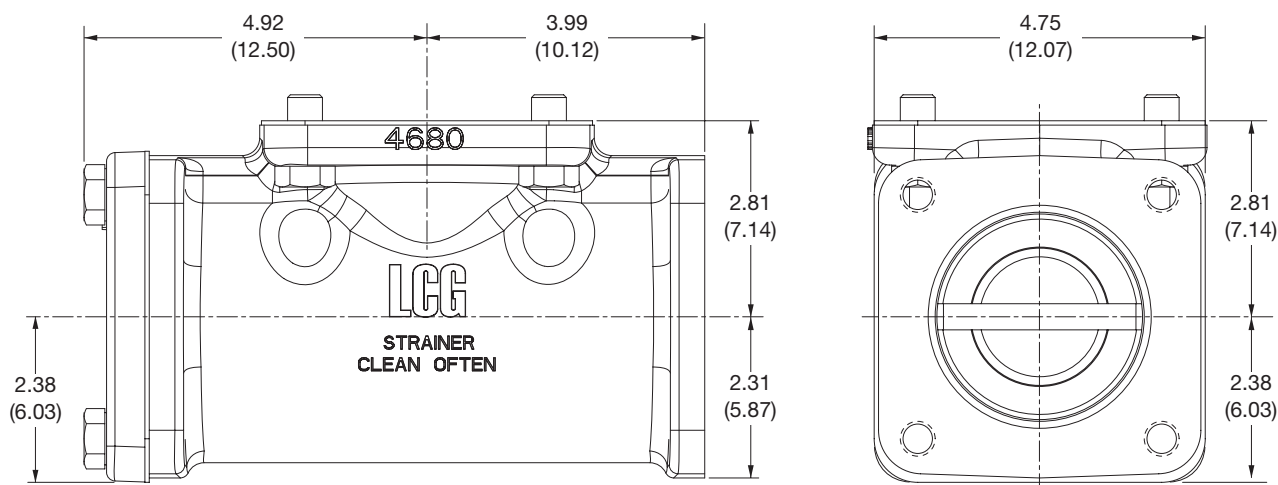
Inches (centimeters)

4689-X Strainer Assembly for the PS/PSH25 and PT/PTH25 Pumps

Inches (centimeters)

Outline Dimensions for Air Operated Valve and Strainer**5566-XA Air Operated Valve (AOV) Assembly for PS/PSH30 and PT/PTH30 Pumps**

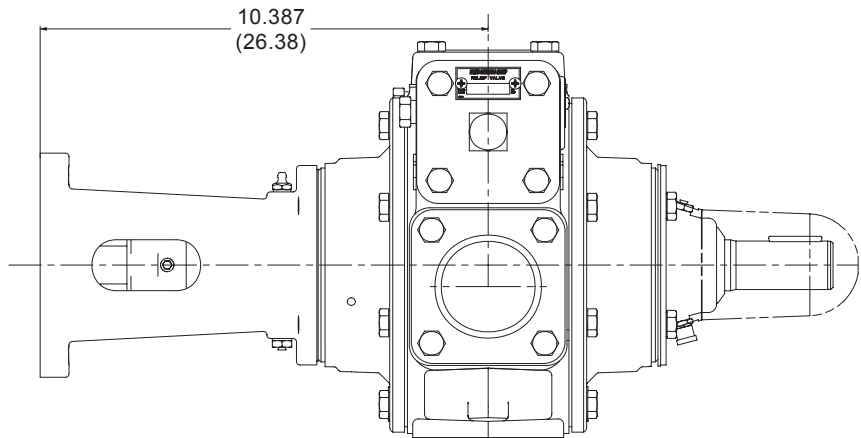
Inches (centimeters)

4680-X Strainer Assembly for the PS/PSH30 and PT/PTH30 Pumps

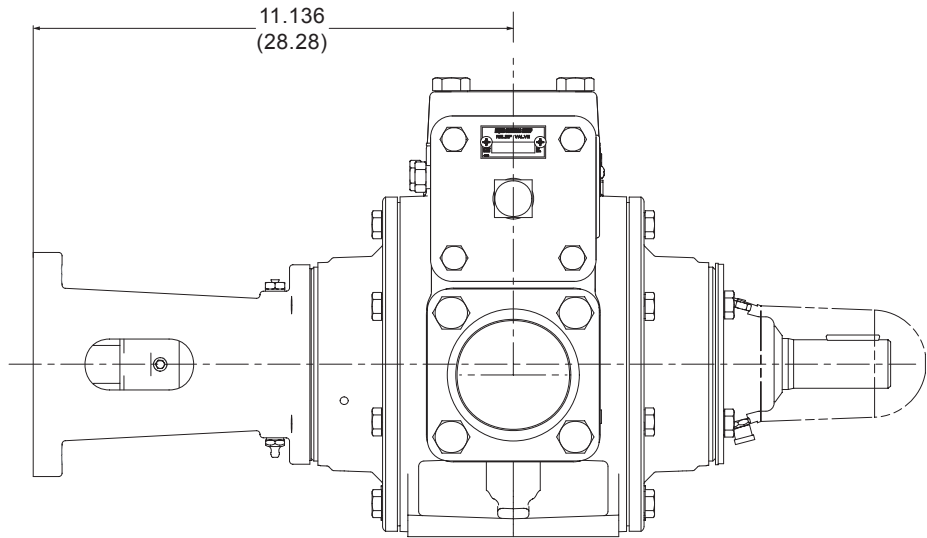
Inches (centimeters)

Outline Dimensions for Hydraulic Drive Option

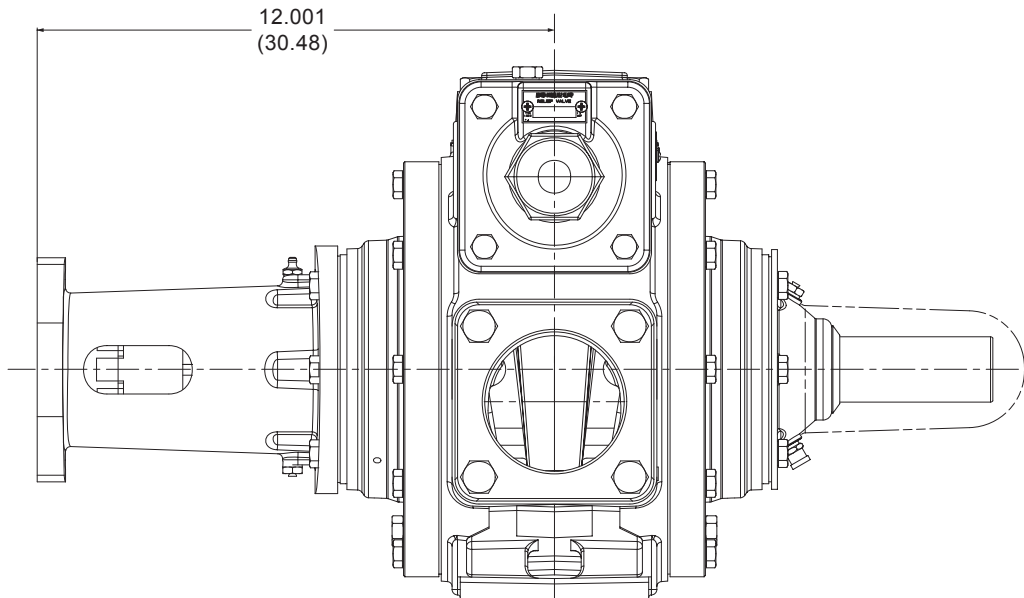
PTH20 Pump



PTH25 Pump



PTH30 Pump





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